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BOC GROUP PLC
Form 6-K
November 03, 2003

SECURITIES AND EXCHANGE COMMISSION
Washington, D.C. 20549

FORM 6-K

Report of Foreign Private
Issuer Pursuant to Rule 13a
-16 or 15d -16 of the
Securities Exchange Act of 1934

Report on Form 6-K for the month of October 2003

The BOC Group plc
Chertsey Road, Windlesham,
Surrey GU20 6HJ
England

(Name and address of registrant's principal executive office)

Indicate by check mark whether the registrant files or will file annual reports under cover of Form 20-F or Form 40-F.

Form 20-F Form 40-F

Indicate by check mark if the registrant is submitting the Form 6-K in paper as permitted by Regulation S-T Rule 101(b)(1):

Yes: No:

Indicate by check mark if the registrant is submitting the Form 6-K in paper as permitted by Regulation S-T Rule 101(b)(7):

Yes: No:

Indicate by check mark whether the registrant by furnishing the information contained in this form is also thereby furnishing the information to the Commission pursuant to Rule 12g3-2(b) under the Securities Exchange Act of 1934.

Yes: No:

Enclosures:

1. News release dated 8 October 2003 announcing major investments in China by the BOC Group.
2. Notification dated 29 October 2003 announcing an adverse decision in a welding fumes lawsuit in Madison County, Illinois against three defendants including BOC.

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3. Notification dated 31 October 2003 advising details of the exercise of an option by A E Isaac, a director of the Company, under The BOC Group plc SAYE Scheme.

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The BOC Group plc Announcement released to a Regulatory Information Service at 12.08 hrs on 8 October 2003 under ref no PRNUK-0810031205-2E9C

FOR IMMEDIATE RELEASE

BOC announces major investments in China

Over USD 100 million to be invested in three schemes

Windlesham, UK, 8 October 2003 -- BOC, and its joint venture partners, are to invest over USD100 million in developing three schemes in China, at Taiyuan, Suzhou and in the Pearl River region.

Tony Isaac, BOC's chief executive commented "We are confident that our strategy of focused investments in China, including joint ventures, will further cement BOC's current position as the number one industrial gases company in Asia".

Developing a partnership with China's largest stainless steel manufacturer

BOC-TISCO, the joint venture between BOC Gases and Taiyuan Iron and Steel Corporation (TISCO), will build two new air separation units (ASUs) to supply 1400 tonnes a day of oxygen to TISCO's plant in Shanxi province in north-central China. The new ASUs represent an investment of USD82 million (GBP49 million) and they will come on stream at the end of 2005. This investment is in response to strong demand for stainless steel in China and will support TISCO's vigorous expansion plans.

The agreement was announced in Shanghai where the board of The BOC Group is currently meeting. The formal letter of intent between BOC and TISCO will be signed in Beijing on Thursday.

TISCO is the largest stainless steel producer in China and has been selected by the central government as one of two stainless steel development centres. TISCO's current production of nearly 600,00 tons a year of crude stainless steel will rise to 900,000 tons by 2005, which will make it one of the five largest stainless steel producers in the world.

BOC-TISCO was formed in 1996 with an initial capital investment of USD30 million (GBP18 million). The joint venture entered into a 15-year agreement to supply industrial gases to TISCO. BOC has been investing in China since the mid-1980s and is continuing the strategy that has established it as the leading industrial gases company in the country.

Building two additional plants in the Pearl River region

Through Hong Kong Oxygen, its joint venture company in southern China, BOC has reached an agreement with Guangzhou Iron & Steel (GIS) for their joint venture company Pearl River Gases (PRG) to build a further two ASUs, adding around 400 tonnes of production to its current operations. Costing a total of

USD19 million, this new investment will come on stream by the end of 2004, supporting GIS's expansion of its steel manufacturing operations in southern China.

GIS is a major steel producer in China with an annual steel production capacity of 3.5 million tons. PRG was formed in the early 1990s and has three joint venture companies under its management. These three companies together supply oxygen via pipeline to two steel sites, and bulk and compressed gases to the merchant market within the Pearl River Delta.

Expanding the pipeline network in Suzhou

BOC's wholly owned subsidiaries in Suzhou have begun construction of new on-site supply scheme

pipelines to meet increasing demand for industrial gases from key customers in Suzhou Industrial Park and Suzhou New District. Coming on stream at the end of this year, the new USD10 million investments further strengthen BOC's position in the Shanghai/Nanjing area.

-Ends-

Note to Editors: The BOC Group, which serves two million customers in more than 50 countries, is one of the largest and most global of the world's leading gases companies. It employs more than 46,000 people worldwide and had annual sales of over (pound)4 billion in 2002. Further information about The BOC Group may be obtained on the Internet at <http://www.boc.com>

Contact: Christopher Marsay, Director, Investor Relations
Tel. 01276 477222 (International +44 1276 477222)

THE BOC GROUP plc ANNOUNCEMENT RELEASED TO A REGULATORY INFORMATION SERVICE
ON 29 OCTOBER 2003
AT 08.12 HRS UNDER REF: PRNUK-2910030809-7AAD

29 October 2003

US TRIAL VERDICT

BOC notes the jury's adverse decision in a welding fumes lawsuit in Madison County, Illinois against three defendants, including BOC. The verdict reached by this jury is inconsistent with the verdict reached by every other jury that has considered similar claims. BOC believes that the verdict reached in this case is inconsistent with Illinois law. No causal relationship has ever been established between exposure to welding fumes and idiopathic Parkinson's disease and this verdict is contrary to the scientific, medical and toxicological evidence. For these reasons, BOC respectfully disagrees with the verdict and is confident that

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it will prevail on appeal.

 Contact: Christopher Marsay, Director - Investor Relations

 Tel: 01276 477222 (International +44 1276 477222)

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THE BOC GROUP PLC ANNOUNCEMENT RELEASED TO A REGULATORY INFORMATION SERVICES AT
 14.12 HRS ON 31 OCTOBER 2003 UNDER REF NO
 PRNUK-3110031410-A54B

SCHEDULE 11

NOTIFICATION OF INTERESTS OF DIRECTORS AND CONNECTED PERSONS

All relevant boxes should be completed in block capital letters.

1.	Name of company	2.	Name of director
	THE BOC GROUP PLC		ANTHONY ERIC ISAAC

3.	Please state whether notification indicates that it is in respect of holding of the shareholder named in 2 above or in respect of a non-beneficial interest or in the case of an individual holder if it is a holding of that person's spouse or children under the age of 18 or in respect of a non-beneficial interest	4.	Name of the registered holder(s) and, more than one holder, the number of shares held by each of them (if notified)
	IN RESPECT OF A HOLDING OF THE DIRECTOR IN 2 ABOVE		ANTHONY ERIC ISAAC

5.	Please state whether notification relates to a person(s) connected with the director named in 2 above and identify the connected person(s)	6.	Please state the nature of the transaction. For PEP transactions please indicate whether general/single co PEP and if discretionary/non discretionary
	N/A		EXERCISE OF SAYE OPTION

7.	Number of shares/amount of	8.	Percentage of issued class	9.	Number of shares/amount of	10.	Percentage of issued class
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stock acquired		stock disposed	
2,357	Less than 0.01%	N/A	N/A

11. Class of security	12. Price per share	13. Date of transaction	14. Date company
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ORDINARY SHARES OF 25P EACH	827P	31 OCTOBER 2003	31 OCTOBER informed
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15. Total holding following this notification	16. Total percentage holding of issued cl following this notification
8,057 Ordinary shares of 25p each 1,222,045 options over Ordinary shares	0.25%

If a director has been granted options by the company please complete the following boxes.

17. Date of grant	18. Period during which or date on which options exercisable
N/A	N/A

19. Total amount paid (if any) for grant of the option	20. Description of shares or debentures involved: class, number
N/A	N/A

21. Exercise price (if fixed at time of grant) or indication that price is to be fixed at time of exercise	22. Total number of shares or debentures which options held following this notification
N/A	N/A

23. Any additional information	24. Name of contact and telephone number queries
N/A	KAREN WESTON 01276 807388

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25. Name and signature of authorised company official responsible for making this notification

KAREN WESTON, ADMINISTRATION ASSISTANT
Date of notification: 31 OCTOBER 2003

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SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant, The BOC Group plc, has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

Date: November 3, 2003

By: /s/ Sarah Larkins

Name: Sarah Larkins
Title: Assistant Company Secretary

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