VENTAS INC Form 8-K January 06, 2012

# UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

#### FORM 8-K

## CURRENT REPORT Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934

Date of Report (Date of Earliest Event Reported): January 3, 2012

#### VENTAS, INC.

(Exact Name of Registrant as Specified in Its Charter)

**Delaware** (State or Other Jurisdiction of Incorporation) **1-10989** (Commission File Number)

61-1055020 (IRS Employer Identification No.)

111 S. Wacker Drive, Suite 4800, Chicago, Illinois

(Address of Principal Executive Offices)

**60606** (Zip Code)

Registrant s Telephone Number, Including Area Code: (877) 483-6827

#### Not Applicable

Former Name or Former Address, if Changed Since Last Report

the following provisions:		
o	Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)	
o	Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)	
0	Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))	
o	Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))	

Item 9.0	1. Financial Statements and Exhibits.	
(a)	Financial Statements of Businesses Acquired.	
Not app	icable.	
(b)	Pro Forma Financial Information.	
Not app	icable.	
(c)	Shell Company Transactions.	
Not applicable.		
(d)	Exhibits:	
Exhibit Number 1.1 5.1	Description  Underwriting Agreement dated January 3, 2012 among Ventas, Inc., Ventas Realty, Limited Partnership, the selling stockholders party thereto and Citigroup Global Markets Inc.  Opinion of Willkie Farr & Gallagher LLP.	
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#### **SIGNATURES**

Pursuant to the requirements of the Securities Exchange Act of 1934, the Registrant has duly caused this report to be signed on its behalf by the undersigned thereunto duly authorized.

VENTAS, INC.

Date: January 6, 2012 By: /s/ Kristen M. Benson

Kristen M. Benson Vice President and Senior Securities Counsel

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#### EXHIBIT INDEX

Exhibit Number	Description
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5.1	Opinion of Willkie Farr & Gallagher LLP.
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